



Gateway 1<sup>®</sup>

TOUGH BY NATURE

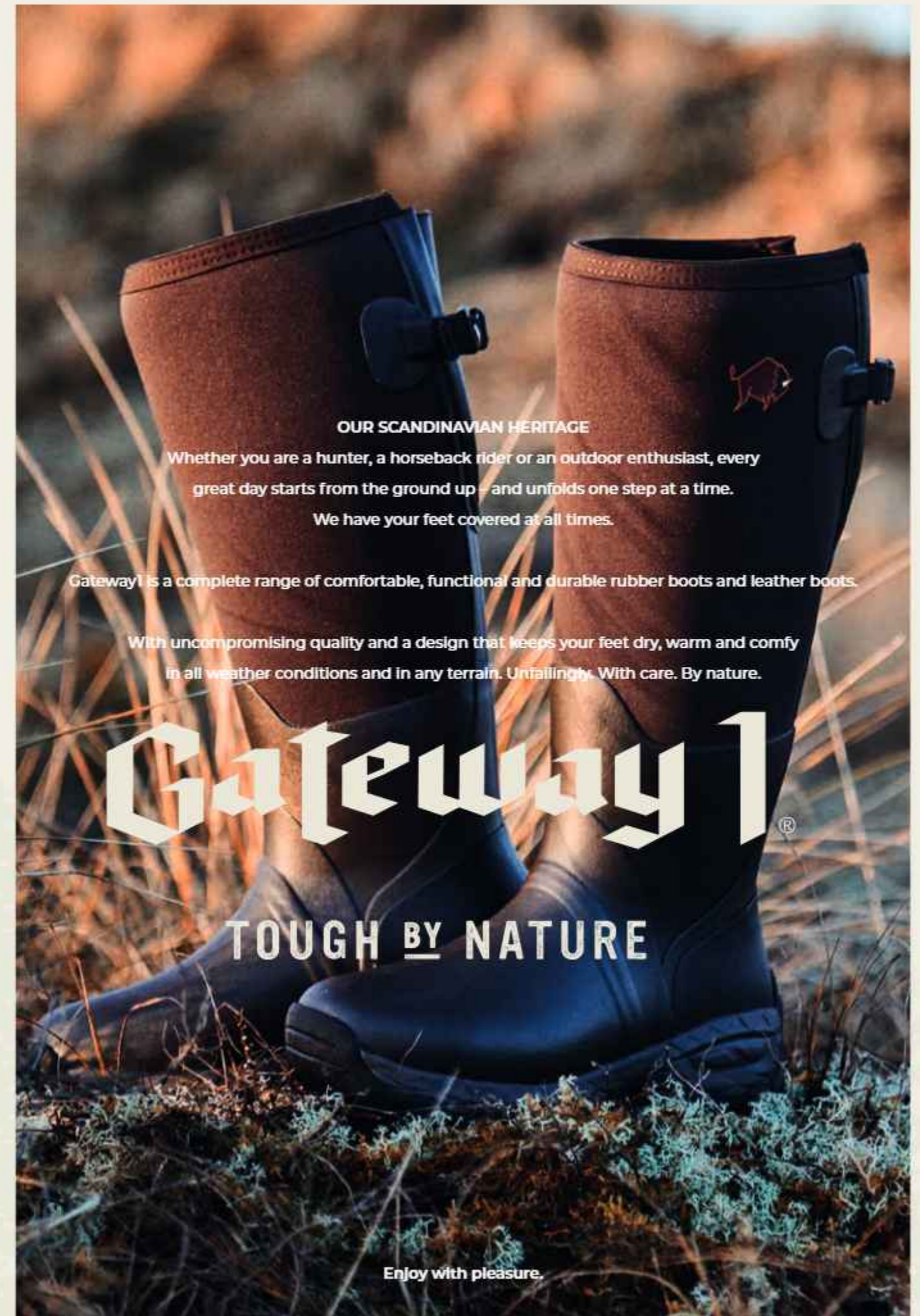
2025

# TOUGH BY NATURE. SCANDINAVIAN BY DESIGN

Over the centuries, we Scandinavians have learned to master the capricious northern weather. We've learned to adapt to the changing seasons. To keep going, even on wet, slippery, muddy, rocky or difficult ground. Nothing will keep us indoors, or hold us back. In the words of a wise old Scandinavian: "There is no such thing as bad weather, only inappropriate clothing."

This very philosophy and heritage are the core, the soul, of Gateway1. A symbiosis of knowledge, experience and passion that drives us forward every single day. Motivates us to aim high. Inspires us to create uncompromising footwear that keeps feet dry, warm and comfy in all weather conditions – and in any terrain.

For hunters, horseback riders and outdoor enthusiasts with a taste for open skies and the wonders of nature, every great day starts from the ground up – and unfolds one step at a time. We have your feet covered. Unfailingly. With care. By nature.



## OUR SCANDINAVIAN HERITAGE

Whether you are a hunter, a horseback rider or an outdoor enthusiast, every great day starts from the ground up – and unfolds one step at a time.

We have your feet covered at all times.

Gateway1 is a complete range of comfortable, functional and durable rubber boots and leather boots.

With uncompromising quality and a design that keeps your feet dry, warm and comfy in all weather conditions and in any terrain. Unfailingly. With care. By nature.

# Gateway1<sup>®</sup>

## TOUGH BY NATURE

Enjoy with pleasure.



# FIORDLAND TECHNOLOGY

First layer of shock absorbing and insulating molded EVA midsole



Second layer of shock absorbing and insulating molded EVA midsole



G1® turbo-energy™ heel and forefoot cushioning



External TPU shank with 360 degree support zones for added stability when walking in demanding terrain



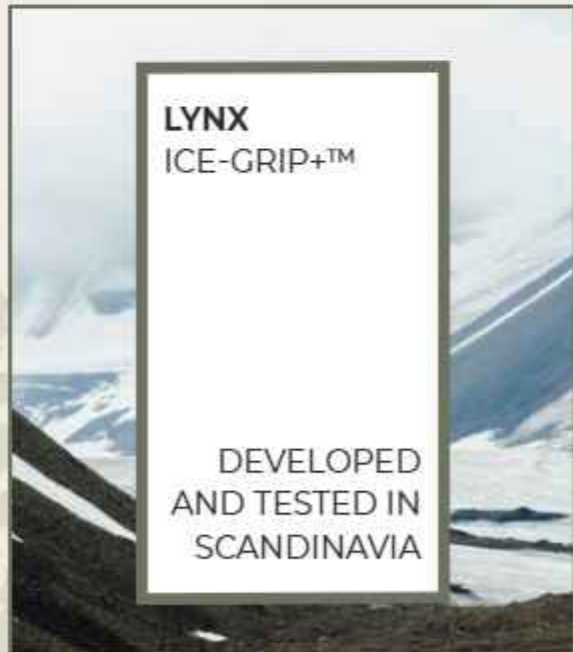
4x4 Arrow deep-grip™ rubber outsole with extra deep outsole tread



4x4 Arrow deep-grip™ outsole assembly.



Internal TPU shank support  
Forefoot flex channels for added walking comfort  
Heel kicker for easy off the boot



LYNX ICE-GRIP+™

DEVELOPED AND TESTED IN SCANDINAVIA

Lynx ICE-GRIP+™ is inspired by the Scandinavian lynx and the immaculate grip of its paws. The outsole rubber compound has been developed and tested in the harshest of winter environments in Scandinavia and other parts of Northern Europe.

Lynx ICE-GRIP+™ is featured in footwear for general outdoor use such as hiking, hunting or fishing as well as for industrial and work requirements.

# FIORDLAND

## FIORDLAND II 11"

Style# 300104016  
1047 Dark brown

US size: 8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17  
Last: G1® wide fit™  
Stability: G1® Stiff max™  
Outsole: 4x4 Arrow deep-grip™  
Shank & insole: TPU  
Footbed: G1®-Alpha™ + G1®-stage3™ footbed  
Lining: Sympatex® + G1® memory fit™  
Membrane: Sympatex® 100% waterproof  
Upper: 2.4mm full-grain nubuck leather

### ADVANTAGES:

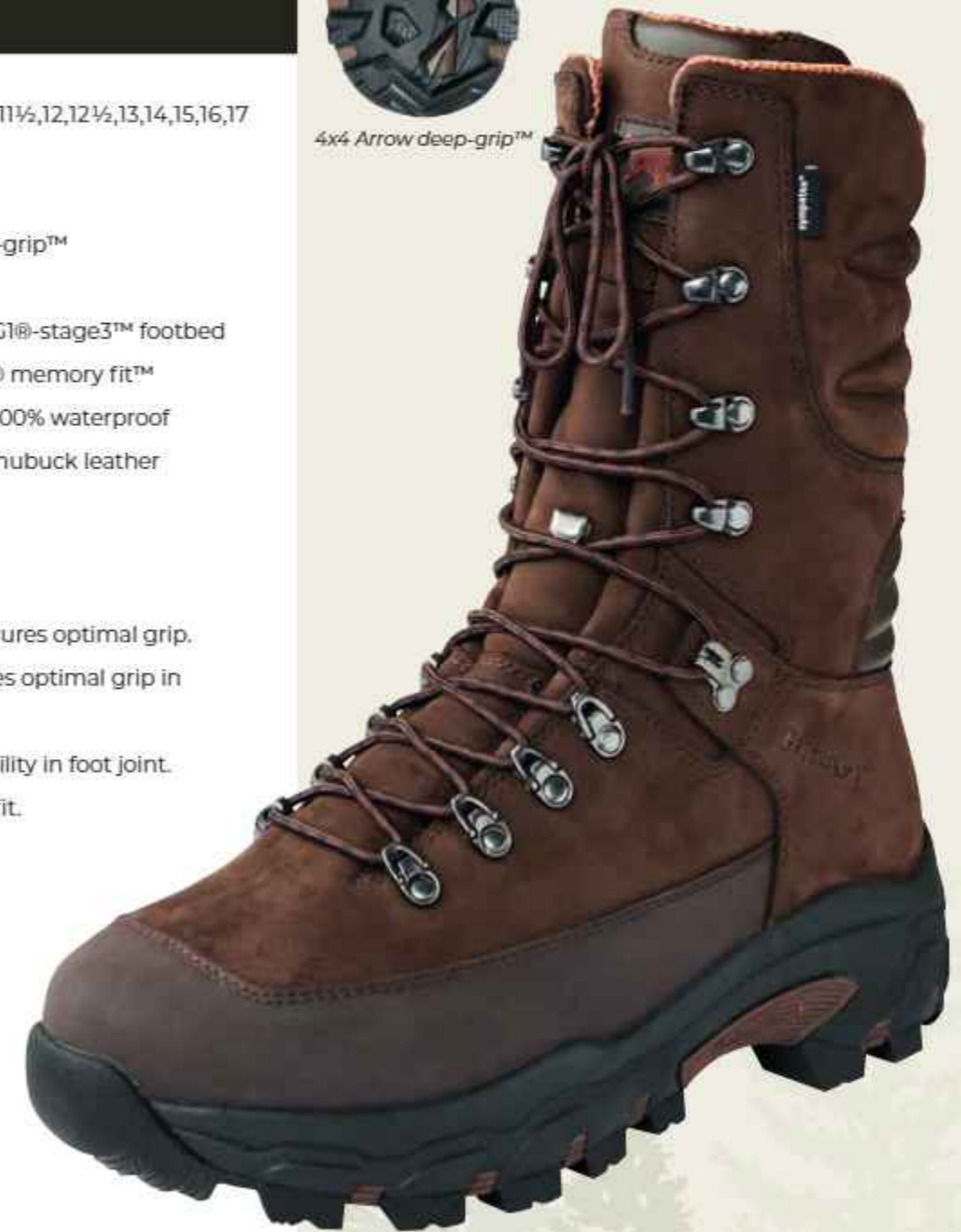
Comfort rating: -10C  
Deep outsole pattern secures optimal grip. Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.  
Heel notch secures flexibility in foot joint.  
Lace lock to secure heel fit.  
Insulating EVA midsole.  
G1® turbo-energy heel and forefoot cushioning.  
Reinforced stitched rubber rand.



4x4 Arrow deep-grip™



The boot comes with 2 footbeds - for your choice of cushion or high shock-absorption with ultimate stability.



Fiordland II 11"  
1047 Dark brown



Gateway



# LEATHER BOOT CONSTRUCTION

Footwear with the 100% waterproof and breathable sympatex® membrane needs a very advanced construction to fulfill the needs of heavy use in the outdoors. Care and clean your footwear for optimal function and prolonged lifespan. Hiking and hunting sets these high demands as we explain in detail.



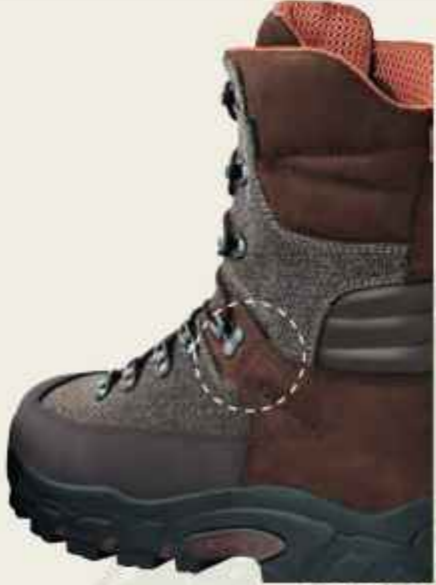
**HEEL NOTCH**

This flex point makes a unique fit when you need both stability from the upper and flexibility when you sit or walk in difficult positions.



**HEEL CAP**

Extra external heel cap unit. Adds stability and support to the foot.



**LACE LOCK**

This lock makes it easy to adjust the lacing to whatever fit required. Lace eyes for added fit and comfort is a standard of Gateway® footwear.



**STITCHED RUBBER RAND**

By stitching the protective rubber rand to the upper you get a very durable construction.



Gateway |

# STAIKA



4x4 Arrow deep-grip™

## ARMORTEX® KEVLAR®



Armortex® Kevlar® is a reinforced fabric which can resist much more wear and tear compared to leather.



It's quickly drying so your boots will be all dry a few hours after the hunt.



Staika 7" Armortex® Kevlar®  
1046 Dark brown / olive

## STAIKA 7" ARMORTEX® KEVLAR®

Style# 300104020

1046 Dark brown / Olive

## STAIKA 9" ARMORTEX® KEVLAR®

Style# 300104015

1046 Dark brown / Olive

US size: 7" 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

US size: 9" 8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® wide fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ + G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.4mm full-grain nubuck leather + reinforced Kevlar®

### ADVANTAGES:

Comfort rating: -10C

Fast drying and reinforced Kevlar®.

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

G1® turbo-energy heel and forefoot cushioning.

Reinforced stitched rubber rand.



The boot comes with 2 footbeds – for your choice of cushion or high shock-absorption with ultimate stability.



Staika 9" Armortex® Kevlar®  
1046 Dark brown / olive

sympatex®



Gateway |

# GAME TRACKER



4x4 Arrow deep-grip™



Game Tracker 8"  
1047 Dark brown

## GAME TRACKER 8"

Style# 300104008

1047 Dark brown

## GAME TRACKER 10"

Style# 300104001

1047 Dark brown

US size: 8" 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

10" 7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ + G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 7" 2.2mm full-grain nubuck leather

10" 2.2mm full-grain leather

### ADVANTAGES:

Comfort rating: -10C

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock in two positions to secure heel fit and adjustment.

Insulating EVA midsole.

G1® turbo-energy heel and forefoot cushioning.

Reinforced stitched rubber rand.

Extra reinforced tongue to protect when going through.

sympatex®



The boot comes with 2 footbeds – for your choice of cushion or high shock-absorption with ultimate stability.



Game Tracker 10"  
1047 Dark brown

Gateway |

# ESTATE BEATER



Estate Beater 7" 400g G1® speed-lacing™  
1047 Dark brown



Estate Beater 9" 400g G1® speed-lacing™  
1049 Coffee

## ESTATE BEATER 7" 400G

### G1® SPEED-LACING™

Style# 300109012

1047 Dark brown

## ESTATE BEATER 9" 400G

### G1® SPEED-LACING™

Style# 300109010

1049 Coffee

## ESTATE BEATER 9" 400G

Style# 300109003

1047 Dark brown



US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

### ADVANTAGES:

Comfort rating: -15C

G1® speed-lacing™ for easy on and off.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

400g 3M

THINSULATE™:

Reinforced stitched rubber rand.

Outsole with Lynx ICE-GRIP™

secures optimal grip in

min. -45C / +30C.



G1® Arrow grip



Estate Beater 9" 400g  
1047 Dark brown

sympatex®

3M THINSULATE™

Gateway |



# SAREK



G1 Arrow Grip

Pattern

## SAREK 7"

Style# 400104001

1060 Brown

## SAREK LADY 7"

Style# 400104011

1060 Brown / Turquoise

US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Lady size: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12

Last: G1® men's wide fit™, G1® women's fit™

Stability: G1® Stiff medium™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ + G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

### ADVANTAGES:

Comfort rating: -5C

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

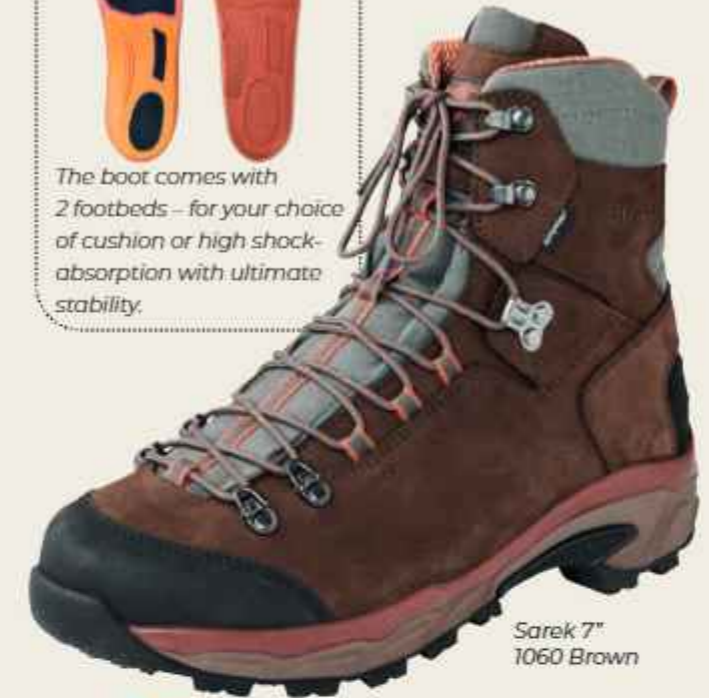
Extra long lacing to support stability.

Reinforced and stitched rubber toe guard.

sympatex®



The boot comes with 2 footbeds – for your choice of cushion or high shock-absorption with ultimate stability.



Sarek 7" 1060 Brown



Sarek Lady 7" 1060 Brown / Turquoise



Gateway |



## ORION 6" G1® SPEED-LACING™

Style# 400104027

1047 Dark brown

US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: All-terrain gripper 2.0™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather  
+ mesh nylon

### ADVANTAGES:

Comfort rating: -5C

G1® speed-lacing™ for easy on and off.

Heel cut secures flexibility in foot joint.

G1® speed-lacing™ for easy on and off.

Insulating EVA midsole.

Reinforced stitched rubber toe guard.

Outsole with Lynx ICE-GRIP™

secures optimal grip

in min. -45C / +30C.

sympatex®

# ORION



All-terrain gripper 2.0™



Orion 6" G1® speed-lacing™  
1047 Dark brown



## LITE HIKER 3"

Style# 400104006  
1047 Dark brown

US size: 6-15  
Last: G1® men's wide fit™  
Stability: G1® Forefoot max flex™  
Outsole: G1® Arrow grip™  
Shank & insole: TPU  
Footbed: G1®-stage3™ footbed  
Lining: Sympatex® + G1® memory fit™  
Membrane: Sympatex® 100% waterproof  
Upper: 1.8mm full-grain suede leather

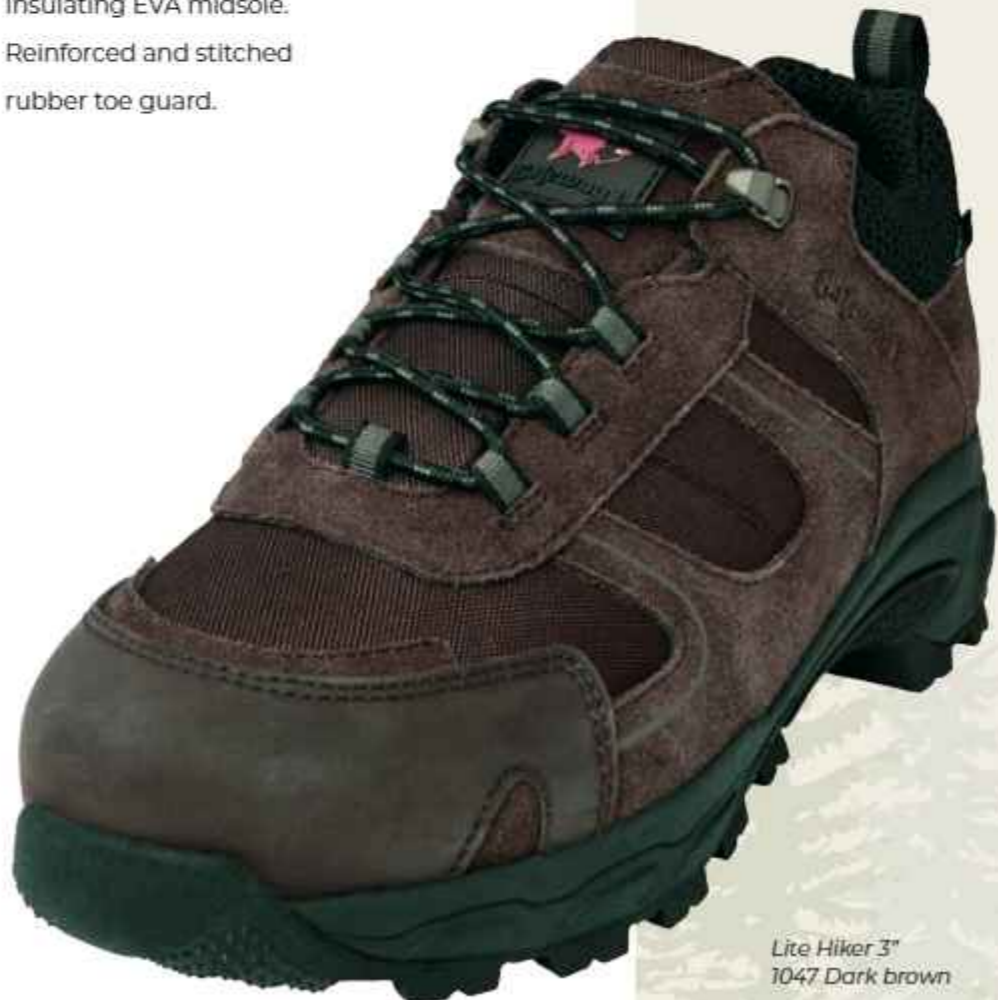
### ADVANTAGES:

Comfort rating: -5C  
Deep outsole pattern secures optimal grip.  
Lynx ICE-GRIP+™ provides optimal grip  
in min. -45C / +30C.  
Lace lock to secure heel fit.  
Insulating EVA midsole.  
Reinforced and stitched  
rubber toe guard.

# LITE HIKER



G1® Arrow grip



Lite Hiker 3"  
1047 Dark brown

## DAYWALKER 6"

Style# 400104005  
1047 Dark brown

## DAYWALKER LADY 6"

Style# 400104015  
1047 Dark brown  
1128 Burgundy

US size: 6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15  
Lady size: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12  
Last: G1® men's wide fit™, G1® women's fit™  
Stability: G1® Forefoot max flex™  
Outsole: G1® Arrow grip™  
Shank & insole: TPU  
Footbed: G1®-stage3™ footbed  
Lining: Sympatex® + G1® memory fit™  
Membrane: Sympatex® 100% waterproof  
Upper: 1.8mm full-grain suede leather

### ADVANTAGES:

Comfort rating: -5C  
Deep outsole pattern secures optimal grip.  
Lynx ICE-GRIP+™ provides optimal grip in  
min. -45C / +30C.  
Lace lock to secure heel fit.  
Insulating EVA midsole.

sympatex®



# DAYWALKER



G1® Arrow grip



Daywalker Lady 6"  
1047 Dark brown



Daywalker 6"  
1047 Dark brown

  
Gateway |



# PULL-ON CHELSEA



Foreman SD™  
oil resistant



SD 6" Pull-on Chelsea  
1049 Coffee



SD 6" Pull-on Chelsea Lady  
1049 Coffee



SD 6" Pull-on Chelsea  
1047 Dark brown



## SD 6" PULL-ON CHELSEA

Style# 500102001

1049 Coffee

1047 Dark brown

## SD LADY 6" PULL-ON CHELSEA

Style# 500102020

1049 Coffee

US size: 4-14 men's, 6-12 women's

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: Foreman SD oil resistant

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + leather

Upper: 2.0mm oiled leather

### ADVANTAGES:

Comfort rating: +5C

Pull-tab for easy on and off.

Coil lining™ cools and transports moisture away from the foot.

Classic design combined with high technology.

Oil resistant outsole.





**Snow King Pac Extreme 16" 800g**  
 Style# 200109010  
 1036 Black

US size: 9-15  
 Last: G1® wide fit™  
 Stability: G1® Stiff medium™  
 Outsole: 4x4 Torsion-stabilizer™  
 Shank: TPU  
 Footbed: G1® frost plug™  
 Lining: Changeable felt liner + 800g 3M THINSULATE™. Sympatex® Lunar  
 Membrane: Sympatex® 100% waterproof.  
 Upper: Fabric + TPU reinforced toe & mudguard.

# SNOW KING PAC EXTREME

**ADVANTAGES:**  
 Comfort rating: -60C  
 Speed-lacing  
 Extra deep outsole tread.  
 Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.  
 Highly insulated by felt liner, 800g 3M THINSULATE™ and EVA midsole.  
 G1® frost plug™ secures ventilation below the foot and prevents condensation from freezing.



G1® frost plug™  
 Liner



4x4 Torsion-stabilizer™



Snow King Pac Extreme 16" 800g  
 1036 Black



# SYMPATEX MEMBRANE "GUARANTEED GREEN"

## TOP PERFORMANCE

- 100% waterproof
- Membrane water column > 45,000 mm
- Optimally breathable
- 100% windproof
- Highly elastic, hardwearing, poreless membrane
- Dynamic climate control

## MAXIMUM ECOLOGY

- 100% recyclable membrane
- Perfectly safe polyether/ester
- 100% recyclable, PFAS-free laminates
- PFAS-free
- Bluesign® approved
- Oeko-Tex® Standard 100 certified
- Fluorocarbon-free treatments

## PFAS-FREE MEMBRANE

The Sympatex membrane is "guaranteed green", which means 100% recyclable like a PET bottle. It is made of polyether/ester, a compound of polyester and polyether molecules that represents no health hazard. It is PFAS-free, and therefore absolutely environmentally friendly and skin-friendly.

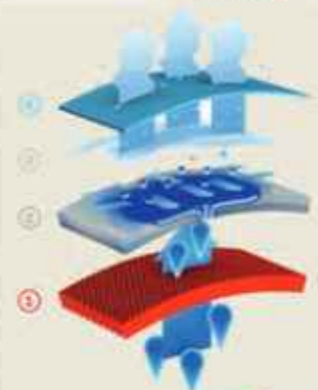
Unlike other membranes, the Sympatex membrane is completely free of PFAS (Polytetrafluoroethylene). The production, the landfilling and the combustion can create compounds that are ecologically harmful. PFAS has been criticised increasingly in recent years, because the fluorine compounds that are used for producing PFAS are suspected to be harmful. Per- and polyfluorinated compounds can also be released into the environment during the burning or depositing of PFAS. There, they can accumulate due to their long-life cycle.



sympatex®

## UPPER MATERIAL

- Textile
- Protection layer
- Membrane
- Intermediate layer
- Lining



Evaporation and wicking to the exterior

Wide distribution of moisture and therefore large-scale activation of the membrane

Absorption of moisture from the foot through the inner lining into the hydrophilic intermediate layer

- ④ Protective layer
- ③ Hydrophilic membrane
- ② Innovative intermediate layer
- ① Lining



# FIT OF YOUR BOOT

Depending on style, you will find two different lasts which both offer you a very supportive and comfortable fit.

We offer a women's last which has been specifically developed for the women's feet which are generally narrower in heel and forefoot compared to men's feet.

Also, women's feet are generally shorter but with a higher in-step being part of the fit. In addition to the fit you will also be able to find different types of forefoot flexibility. The stiffer a forefoot the more stable the boot becomes.

Activities in both field and forest require less stability compared to hilly and mountain environments.



## G1® memory fit™

adjust the fit of your foot joint and the heel so it sits correctly in the boot and provides optimal comfort and protection.

## LAST

### G1® wide fit™

A bit roomy in the toe-box and for high in-step foot.

### G1® athletic fit™

A tighter fit like a running shoe.

### G1® women's fit™

Real women's last with optimal fit and stability.

## STABILITY

### G1® Stiff max™

Offers maximum support to the whole length of the foot. Mountain activity recommended in addition to whenever you want a very stable walking platform.

### G1® Stiff medlum™

Offers some forefoot flexibility and full support. All round recommended.

### G1® Forefoot max flex™

Offers forefoot flexibility and stabilizes the heel area. Field and forest recommended.



# BOOT LAST IS THE PLATFORM THE BOOT IS BUILD ON

The last decides how the boot will fit you both in the foot and leg all the way up to the top of the boot.

## **G1@ wide & roomy fit™**

All over a more roomy fit. For added support and cushion replace the footbed to the G1@-Alpha footbed. If you need less room add the G1@ turbo-energy™ spacer.

## **G1@ athletic fit™ & roomy calf™**

Tight fit secures the foot and creates a walking comfort like a running shoe.  
-adjust to a more roomy fit using the G1@-stage2™ footbed.  
Added calf fit size for big calf's and thick pants.

## **G1@ athletic fit™**

Tight fit secures the foot and creates a walking comfort like a running shoe.  
-adjust to a more roomy fit using the G1@-stage2™ footbed.

## **G1@ women's fit™**

Real women's last with optimal fit and stability.

## **G1@ kid's**

Kid's feet need support. As the foot bones are soft you also need a quite roomy fit so the foot can develop to a healthy function and structure.

Thickness of the footbed can adjust the fit size of the boot.  
Check out our footbeds to find the right fit for you.

# WOMEN'S LAST

The women's foot is in general anatomically different from a man's foot.  
Women's have typically a more narrow heel and forefoot.

The in-step and arch has a more steep angle.

This means the fit of the boot needs to be different in order to obtain the best fit and comfort which Gateway1® footwear are so famous for.

So we use different lasts and not only "scale" a last.

We have extended the fit to include the same for the calf fit.

Enjoy the fit & comfort.

Can be used with  
all types of lug  
soles and tread designs

Exceptional comfort as forefoot  
flexibility stays the same

Wide temperature range  
from mild conditions  
to extreme winter conditions

2-way grip

No compromise  
on wear and tear

Optimal traction and grip  
in cold  
environments

**LYNX  
ICE-GRIP+™**

DEVELOPED  
AND TESTED IN  
SCANDINAVIA

Lynx ICE-GRIP+™. Patented rubber compound for outsoles.  
Secures optimal grip even in extremely low temperatures.  
Please see page 92 for further information.



# PHEASANT GAME



## PHEASANT GAME 18" 5MM SIDE-ZIP

Style# 100101007  
0622 Cedar

US size: 7-15 men's  
Last: G1® wide & roomy fit™  
Calf fit: Large  
Outsole: Mud-field™  
Shank: Glass fibre  
Footbed: G1®-stage3™ footbed  
Lining: Coil lining™ + 5mm neoprene  
Upper: G1® 75 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -10C  
Extra reinforced foot by Japan-rubber™.  
Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.  
Adjustable gusset for all calf sizes.  
YKK® side-zip to ease on and off the boot.



Mud-field™



Pheasant Game 18" 5mm side-zip  
0622 Cedar

# PHEASANT GAME



## PHEASANT GAME 18" 5MM SIDE-ZIP

Style# 100101007  
2145 Dark olive

## PHEASANT GAME LADY 17" 5MM SIDE-ZIP

Style# 100101014  
2145 Dark olive



Mud-field™



Pheasant Game 18" 5mm side-zip  
2145 Dark olive



Pheasant Game Lady 17" 5mm side-zip  
2145 Dark olive

US size: 18" 7-15 men's, 17" 6-12 women's  
Last: G1® wide & roomy fit™  
Calf fit: Large  
Outsole: Mud-field™  
Shank: Glass fibre  
Footbed: G1®-stage3™ footbed  
Lining: Coil lining™ + 5mm neoprene  
Upper: G1® 75 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -10C  
Extra reinforced foot by Japan-rubber™.  
Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.  
Adjustable gusset for all calf sizes.  
YKK® side-zip to ease on and off the boot.





### PHEASANT GAME 18" 5MM

Style# 100101011

2145 Dark olive

### PHEASANT GAME LADY 17" 5MM

Style# 100101016

1047 Dark brown

US size: 18" 7-15 men 's , 17" 5-12 women 's  
Last: G1@ wide & roomy fit™  
Calf fit: Large  
Outsole: Mud-field™  
Shank: Glass fibre  
Footbed: G1@-stage3™ footbed  
Lining: Coil lining™ + 5mm neoprene  
Upper: G1@ 75 vulcanised natural rubber™

#### ADVANTAGES:

Comfort rating: -10C  
Extra reinforced foot by Japan-rubber™,  
Lynx ICE-GRIP+™ secures optimal grip in  
min. -45C / +30C.  
Adjustable gusset for all calf sizes.  
Special developed women 's last.  
Classic design combined with  
advanced technology.



## PHEASANT GAME



Mud-field™



Pheasant Game 18" 5mm  
2145 Dark olive,



Pheasant Game Lady 17" 5mm  
1047 Dark brown





*Pheasant Game 18" leather side-zip  
0608 Black olive*



*This is an extract from  
the Japanese patent  
application description*

**JAPAN-RUBBER™**

Multi-layer natural rubber laminated together with a rubber net – which obtains extra reinforcement and protection. Up to 2.5 times stronger in flex-test.



Please see further information on page 93 and 95.



**LEATHER LINING**

The whole boot is lined with the finest goat leather. The leather will cool the feet when using socks with high ability to wick away moisture.

**Pheasant Game 18" leather side-zip**

Style# 100101037

0608 Black olive

US size: 7-15

Last: G1@ wide & roomy fit™

Calf fit: Large

Outsole: Mud-field™

Shank: Glass fibre

Footbed: G1@-stage3™ footbed

Lining: Leather

Upper: G1@ 75 vulcanized natural rubber™

**ADVANTAGES:**

Comfort rating: +5C

Leather lined for warm days.

Cools effectively using functional socks.

Extra reinforced foot by Japan-rubber™.

LYNX ICE-GRIP+™ secures optimal

grip in min. -45C / +340C.

Very strong and durable

rubber compound.





**Sportsman II 18" 4mm**

Style# 100101026

2144 Khaki

**Sportsman II 12" 4mm**

Style# 100101034

2144 Khaki

**Sportsman II Lady 17" 4mm**

Style# 100101030

2144 Khaki

# SPORTSMAN II



Field-sport™



Sportsman II 18" 4mm  
2144 Khaki



Sportsman II 12" 4mm  
2144 Khaki



Sportsman II Lady 17" 4mm  
2144 Khaki

US size: 18" 5-17 men 's, 12" 4-15 men 's,  
17" 5-12 women 's  
Last: G1® athletic fit™  
Calf fit: Normal  
Outsole: Field-sport™  
Shank: Glass fibre  
Footbed: G1®-stage1™ footbed  
Lining: Coil lining™ + 4mm neoprene  
Upper: G1® 70 vulcanised natural rubber™

**ADVANTAGES:**

Comfort rating: -5C  
Adjustable gusset for all calf sizes.  
Coil lining™ cools and transport moisture away from the foot.  
Extra reinforced upper in a very strong rubber compound.  
Heel kicker function and 90-degree heel design. Classic design combined with advanced technology.





# SPORTSMAN II



Field-sport™



Sportsman II 18"  
2144 Khaki



Sportsman II Lady 17"  
2144 Khaki

## Sportsman II 18"

Style# 100101029

2144 Khaki

## Sportsman II Lady 17"

Style# 100101031

2144 Khaki

US size: 18" 7-17 men 's, 17" 6-12 women 's

Last: G1® athletic fit™

Calf fit: Normal

Outsole: Field-sport™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: +5C

Adjustable gusset for all calf sizes.

Coil lining™ cools and transport moisture away from the foot.

Extra reinforced upper in a very strong rubber compound.

Heel kicker function and 90-degree heel design.

Classic design combined with advanced technology.





# SPORTSMAN

**Sportsman 18" 4mm**  
 Style# 100101009  
 2106 Dark green

US size: 3-17  
 Last: G1@ athletic fit™  
 Calf fit: Normal  
 Outsole: Field-sport™  
 Shank: Glass fibre  
 Footbed: G1@-stage1™ footbed  
 Lining: Coil lining™ + 4mm neoprene  
 Upper: G1@ 70 vulcanised natural rubber

**ADVANTAGES:**  
 Comfort rating: -5C  
 Moisture transporting lining.  
 Rubber compound in a very strong compound recipe.  
 Heel kicker function with 90-degree heel design.



Sportsman 18" 4mm  
 2106 Dark green

# FIELDMASTER



Field-sport™

**Fieldmaster 18" 3mm**  
 Style# 100101008  
 0622 Cedar

**Field Master Lady 17"**  
 Style# 100101018  
 0622 Cedar olive

US size: 18" 7-17 men 's, 17" 5-12 women 's  
 Last: G1@ athletic fit™  
 Calf fit: Normal  
 Outsole: Field-sport™  
 Shank: Glass fibre  
 Footbed: G1@-stage1™ footbed  
 Lining: Coil lining™ + 3mm neoprene  
 Upper: G1@ 70 vulcanised natural rubber™

**ADVANTAGES:**  
 Comfort rating: -5C  
 Adjustable gusset for all calf sizes.  
 Coil lining™ cools and transport moisture away from the foot.  
 Extra reinforced upper in a very strong rubber compound.  
 Heel kicker function and 90-degree heel design.  
 Classic design combined with advanced technology.



Fieldmaster 18" 3mm  
 0622 Cedar



# PRO SHOOTER TECHNOLOGY



## Pro Shooter 18" 7mm side-zip

Style# 100101001

2148 Olive

US size: 10-15 col. 1906, 8-15 col. 2148

Last: G1® wide & roomy fit™

Calf fit: Large + G1®-flex calf™

Outsole: 4x4 Arrow deep-grip™

Shank: TPU internal + external

Footbed: G1®-stage3™ footbed

Lining: G1®-fleece lining + 5mm neoprene

+ 2mm G1®-air spacer™.

Upper: G1® 75 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -40C

2mm G1®-air spacer™ prevents condense and circulate air in the boot.

Extra reinforced foot by Japan-rubber™.

Molded EVA midsole for added insulation and shock absorbing.

G1® turbo-energy™ heel and forefoot cushioning.

Extra deep outsole tread. TPU shank for max. stability.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

YKK® zip for ease of access on and off.

Adjustable gusset for all calf sizes with the unique G1®-flex calf™ in high abrasion resistant

Spandex cover.



Pro Shooter 18" 7mm side-zip  
2148 Olive





LYNX  
ICE-GRIP+™

DEVELOPED  
AND TESTED IN  
SCANDINAVIA

# WOODBATER

Woodbeater 18" 7mm side-zip 800g

Style# 100101005

2106 Dark green



All-terrain gripper 2.0™



Woodbeater 18" 7mm side-zip 400g  
2106 Dark green

US size: 5-17

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene + 800g 3M

THINSULATE™ + 2mm G1®-air spacer™

Upper: G1® 70 vulcanised natural rubber™

## ADVANTAGES:

Comfort rating: -60C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+™ secures optimal grip in  
min. -45C / +30C.

Adjustable gusset for all calf sizes.

Medial side-zip for ease of access on and off.

2mm G1®-air spacer™ prevents condensation  
and circulate air in the boot.

Insulated with 3M™ Thinsulate™ Xerogel Insulation  
for extreme cold weather.

High abrasion resistant

Spandex upper cover.





# WOODBATER



All-terrain gripper 2.0™



Woodbeater 18" 7mm  
2106 Dark green



Woodbeater Lady 17" 7mm  
2106 Dark green



## Woodbeater 18" 7mm

Style# 100101003

2106 Dark green

## Woodbeater Lady 17" 7mm

Style# 100101004

2106 Dark green

US size: 18" 8-17 men's, 17" 6-12 women's

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene  
+ 2mm G1®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep.

2mm G1®-air spacer™ prevents condensation and circulates air around the boot.

Extra reinforced foot by Japan-rubber™.

Extra deep outsole tread.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

High abrasion resistant

Spandex upper cover.

Adjustable gusset for all calf sizes.



Gateway 1





# ICEBEATER



All-terrain gripper 2.0™



Icebeater 18" 7mm  
1036 Black

## Icebeater 18" 7mm

Style# 100101025

1036 Black

US size: 5-15

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 5mm neoprene  
+ 2mm G1®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+ extreme™ secures optimal grip  
in min. -65C / +20C.

-this compound is specially developed for wet-,  
ice- and deep snow.

Adjustable gusset for all calf sizes.

Coil lining™ cools and transports moisture away  
from the foot.

High abrasion resistant Spandex  
upper cover.



Gateway |



Japan-rubber™

**Moor Country 18" 3mm side-zip**

Style# 100101040

1047 Dark brown

**Moor Country Lady 17" 3mm side-zip**

Style# 100101041

1047 Dark brown

**Moor Country 18" 3mm**

Style# 100101042

2106 Dark green

**Moor Country Lady 17" 3mm**

Style# 100101043

2106 Dark green

# MOOR COUNTRY



Moor Country 18" 3mm side-zip  
1047 Dark brown



Moor Country Lady 17" 3mm side-zip  
1047 Dark brown



Moor Country 18" 3mm  
2106 Dark green



All-terrain gripper 2.0™



Moor Country Lady 17" 3mm  
2106 Dark green

US size: 18" 7-15 men 's, 5-17 men 's, 17" 6-12 women 's

Last: G1@ athletic fit™ & roomy calf™

Calf fit: Large + G1@-flex calf™

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1@-stage2™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1@ 70 vulcanised natural rubber™

**ADVANTAGES:**

Comfort rating: -20C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Molded EVA midsole for added insulation and shock absorbing.

Extra deep outsole tread. TPU shank for max. stability.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

YKK@ zip for ease of access on and off.

Adjustable gusset for all calf sizes with the unique G1@-flex calf™.



# EN20345 S5



**COMPOSITE SAFETY TOE**  
**KEVLAR® FIBER PUNCTURE RESISTANT INSOLE**

## FARMER

### Farmer 17" 4mm Nano ST™ PR™

Style# 100101010

1047 Dark brown

US size: 5-17

Last: G1® wide & roomy fit™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: Rubber compound resistant to farming and horse environment.

EN20345, S5 safety footwear certified.

-Composite Nano ST™ safety toe and puncture resistant fiber insole.

#### ADVANTAGES:

Comfort rating: -20C

Extra roomy fit for high instep and wide feet.

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C /+30C.

Heel kicker function.



Farmer 17" 4mm Nano ST™ PR™  
1047 Dark brown





### Woodwalker Wide 18" 4mm

Style# 100101050

2144 Khaki

### Woodwalker Wide Lady 17" 4mm

Style# 100101052

1047 Dark brown

US size: 7-17 men's, 6-12 women's

Last: G1® wide & roomy fit™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

#### ADVANTAGES:

Comfort rating: -20C

Extra roomy fit for high instep and wide feet.

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calves.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C /+30C.

Heel kicker function.



# WOODWALKER WIDE



Woodwalker Wide 18" 4mm  
2144 Khaki

Woodwalker Wide Lady 17" 4mm  
1047 Dark brown



All-terrain gripper 2.0™



Gateway |



**Woodwalker EVO 18" 4mm**

Style #100101080

0506 Forest

**Woodwalker Lady EVO 17" 4mm**

Style# 100101081

1047 Dark brown

US size: 5-17 men's, col. 0506,

6-12 women's, col. 1047

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

**ADVANTAGES:**

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shockabsorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



All-terrain gripper 2.0™



Adjustable gusset will fit big calfs.

# WOODWALKER EVO



Woodwalker Lady EVO 17" 4mm  
1047 Dark brown

Woodwalker EVO 18" 4mm  
0506 Forest





# WOODWALKER

## Woodwalker 18" 4mm

Style# 100101002

1047 Dark brown

1036 Black

2144 Khaki

US size: 7-17 col. 1047, 1036

5-17 col 2144

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shockabsorbing

like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Woodwalker 18" 4mm  
1047 Dark brown

Woodwalker 18" 4mm  
1036 Black

All-terrain  
gripper 2.0™

Woodwalker 18" 4mm  
2144 Khaki





**Woodwalker Lady 17" 4mm**

- Style# 100101022
- 0506 Forest
- 1036 Black
- 1047 Dark brown
- 1040 Walnut

# WOODWALKER



All-terrain gripper 2.0™



- US size: 6-12
- Last: G1® athletic fit™
- Calf fit: Normal
- Outsole: All-terrain gripper 2.0™
- Shank: TPU
- Footbed: G1®-stage3™ footbed
- Lining: Coil lining™ + 4mm neoprene
- Upper: G1® 70 vulcanised natural rubber™

**ADVANTAGES:**

- Comfort rating: -20C
- Moisture transporting lining.
- Very strong and durable rubber compound.
- Adjustable gusset will fit big calfs.
- Lightweight, comfort and shock-absorbing like a running shoe.
- Rough outsole profile for good grip in soft ground.
- Heel kicker function.



Woodwalker Lady 17" 4mm  
0506 Forest



Woodwalker Lady 17" 4mm  
1036 Black



All-terrain gripper 2.0™



Woodwalker Lady 17" 4mm  
1047 Dark brown



Woodwalker Lady 17" 4mm  
1040 Walnut







# WOODWALKER

## Woodwalker 7" 4mm

Style# 100101070

1036 Black

## Woodwalker Lady 7" 4mm

Style# 100101071

1036 Black

1040 Walnut



Woodwalker 7" 4mm  
1036 Black



Woodwalker Lady 7" 4mm  
1036 Black

US size: 7" 7-15 men's col. 1036, 1040

6-12 women's, col. 1040

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Woodwalker Lady 7" 4mm  
1040 Walnut





Woodwalker 12" 4mm  
1047 Dark brown



Woodwalker 7" 4mm  
0506 Forest



Woodwalker Lady 7" 4mm  
0506 Forest



Woodwalker Lady 11" 4mm  
1036 Black

# WOODWALKER

## Woodwalker 7" 4mm

Style# 100101070  
0506 Forest 7"

## Woodwalker Lady 7" 4mm

Style# 100101071  
0506 Forest 7"

## Woodwalker 12" 4mm

Style# 100101023  
1047 Dark brown 12"

## Woodwalker Lady 11" 4mm

Style# 100101069  
1036 Black 11"

US size: 7" 7-15 men's col. 0506

US size: 7" 6-12 women's col. 0506

US size: 12" 4-15 men's col. 1047

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

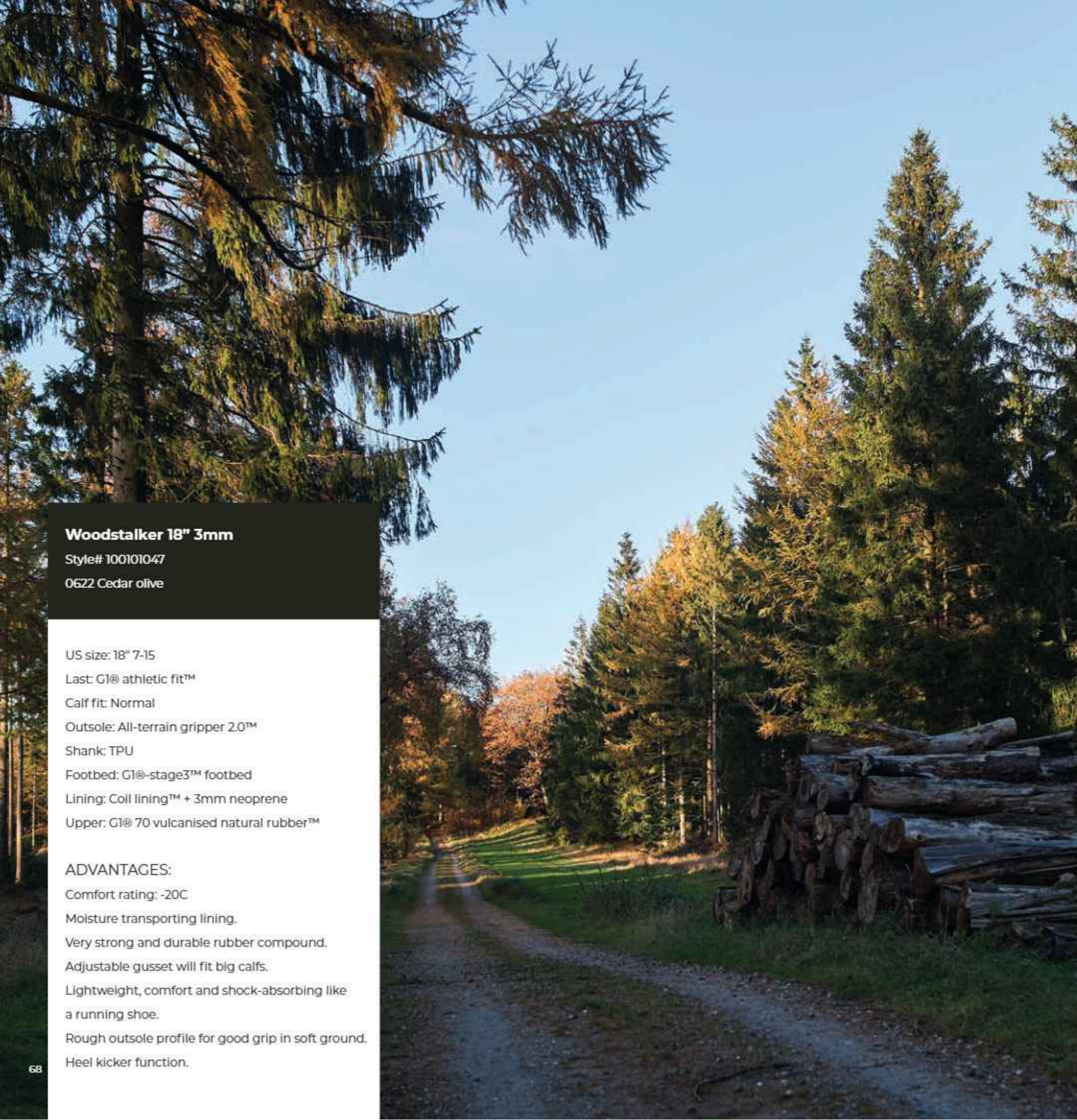
Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Gateway



### Woodstalker 18" 3mm

Style# 100101047

0622 Cedar olive

US size: 18" 7-15

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1® 70 vulcanised natural rubber™

#### ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.

# WOODSTALKER



All-terrain gripper 2.0™



Woodstalker 18" 3mm  
0622 Cedar olive





Woodstalker Lady 17"  
2148 Olive



All-terrain gripper 2.0™



Woodstalker 18"  
2148 Olive

# WOODSTALKER

## Woodstalker 18"

Style# 100101027  
2148 Olive

## Woodstalker Lady 17"

Style# 100101028  
2148 Olive

- US size: 18" 7-15 men's, 17" 6-12 women's
- Last: G1® athletic fit™
- Calf fit: Normal
- Outsole: All-terrain gripper 2.0™
- Shank: TPU
- Footbed: G1®-stage3™ footbed
- Lining: Coil lining™
- Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

- Comfort rating: +5C
- Moisture transporting lining.
- Lady version available for optimal fit.
- Very strong and durable rubber compound.
- Adjustable gusset will fit big calves.
- Lightweight, comfort and shock-absorbing like a running shoe.
- Rough outsole profile for good grip in soft ground.
- Heel kicker function.





# ASCOT II ASCOT II LADY

## Ascot II 6"3mm

Style\* 110101018  
1036 Black

## Ascot Lady II 3mm

Style# 110101017  
1036 Black  
2148 Olive  
1047 Dark brown

US size 9-14 men's, 6-12 women's  
Last: G1@ wide & roomy fit™  
Calf size: Normal  
Outsole: Rainmaster™  
Shank: Glass fibre  
Footbed: G1@-stage3™ footbed  
Lining: Coil lining™ + 3mm neoprene  
Upper: G1@ 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -0C  
Moisture transporting Coil lining™.  
Rubber compound in a very strong compound recipe for heavy use.  
Aggressive profiled outsole for good grip.  
Neoprene upper designed so broad ankles can enter the boot easily.  
Lightweight and flexible with great walking comfort.



Ascot II 6"3mm  
1036 Black



Ascot Lady II 3mm  
2148 Olive



Ascot Lady II 3mm  
1036 Black



Ascot Lady II 3mm  
1047 Dark brown

### Ascot 6" 3mm

Style# T10101008  
2144 Khaki  
1036 Black  
1047 Dark brown  
0506 Forest

### Ascot Lady 6" 3mm

Style# T10101007  
2144 Khaki  
1036 Black  
1047 Dark brown  
0506 Forest  
1128 Burgundy  
4928 Pryml® Typhoon turquoise  
4111 Pryml® Slate grey  
2033 Pryml® Pink out  
1020 Beige  
1139 Amber  
6985 Leopard

US size: 9-14 men's, 6-12 women's  
Last: G1® wide & roomy fit™  
Calf size: Normal  
Outsole: Rainmaster™  
Shank: Glass fibre  
Footbed: G1®-stage2™ footbed  
Lining: Coil lining™ + 3mm neoprene  
Upper: G1® 70 vulcanised natural rubber™

#### ADVANTAGES:

Comfort rating: -0C  
Moisture transporting Coil lining™.  
Rubber compound in a very strong compound recipe for heavy use.  
Aggressive profiled outsole for good grip.  
Neoprene upper designed so broad ankles can enter the boot easily.  
Lightweight and flexible with great walking comfort.

# ASCOT



Rainmaster™



Ascot 6" 3mm  
2144 Khaki



Ascot 6" 3mm  
1036 Black



Ascot 6" 3mm  
1047 Dark brown



Ascot 6" 3mm  
0506 Forest

# ASCOT LADY



Ascot Lady 6" 3mm  
2144 Khaki



Ascot Lady 6" 3mm  
1047 Dark brown



Ascot Lady 6" 3mm  
1128 Burgundy



Ascot Lady 6" 3mm  
4111 Pryml® Slate grey



Ascot Lady 6" 3mm  
1036 Black



Ascot Lady 6" 3mm  
0506 Forest



Ascot Lady 6" 3mm  
4928 Pryml® Typhoon turquoise



Ascot Lady 6" 3mm  
2033 Pryml® Pink out



Ascot Lady 6" 3mm  
1020 Beige



Ascot Lady 6" 3mm  
1139 Amber



Ascot Lady 6" 3mm  
6985 Leopard



# RAINWALKER



G1® Rainwalker

## Rainwalker Lady 6" 4mm

Style# 110101009

0506 Forest

1036 Black

1047 Dark brown

US size: 6-12

Last: G1® athletic fit™

Outsole: G1® Rainwalker

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

### ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Soft and durable rubber compound.

Fits like a glove.

Lightweight, comfort and shock-absorbing like a running shoe.

Low profiled outsole for wet surfaces and harder ground.



Rainwalker Lady 6" 4mm  
78 1036 Black



Rainwalker Lady 6" 4mm  
1047 Dark brown



Rainwalker Lady 6" 4mm  
0506 Forest



Gateway 1





Julia Freund



### Goodwood Lady 11" 3mm

Style# 110101002

1036 black

## GOODWOOD LADY

US size: 6-11

Last: G1@ wide & roomy fit™

Calf fit: Normal

Outsole: Country F/T™

Shank: Glass fibre

Footbed: G1@-stage1™ footbed

Lining: Coil lining™ + 3mm foam lining

Upper: G1@ 75 vulcanised natural rubber™

#### ADVANTAGES:

Comfort rating: 0C

Moisture transporting lining.

3mm foam secures comfort and gives light insulation properties.

Rubber compound in a very strong compound recipe.

Adjustable gusset for all calf sizes.



Country F/T™



Goodwood Lady 11" 3mm  
1036 black





# JODHPUR LADY



Jodhpur Lady 6" 4mm  
1047 Dark brown



Jodhpur Lady 6" 4mm  
2148 Olive



Jodhpur Lady 6" 4mm  
1036 black



Jodhpur Lady 6" 4mm  
1122 Red

# JODHPUR



Torrential-grip™



Jodhpur 6" 4mm  
2144 Khaki

## Jodhpur 6" 4mm

Style# 120101004

2144 Khaki

## Jodhpur Lady 6" 4mm

Style # 120101002

1047 Dark brown, 2148 Olive, 1036 black, 1122 Red

US size: 9-15 men's, 5-12 women's

Last: G1® athletic fit™

Outsole: Torrential-grip™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

## ADVANTAGES:

Comfort rating: 0C

Moisture transporting lining.

Rubber compound in a very strong compound recipe.

Gum rubber outsole for optimal grip.



Gateway



# RUBBER CONDITIONER



## HOW TO USE:

Clean your rubber boots with fresh water and dry them with a cotton cloth. Spray the Rubber conditioner on all rubber parts and leave it for 2-5 minutes. Wipe off excess Rubber conditioner with a cotton cloth and the boots are ready to be stored in a dry and dark environment preferable less than 20C.

- Never leave your boots in direct light, or sun.**
- Never dry your rubber boots on the heater.**
- Never store your rubber boots in a closed bag.**



Rubber conditioner, 150ml

## Rubber conditioner

Style# 990100001

1001 Clear

Volume: 150ml

## ADVANTAGES:

Will care for your rubber footwear to maintain function, extending durability and lifespan. Rubber conditioner treats the rubber to prevent cracks and drying out.

Built-in UV absorber that absorbs/neutralizes the UV radiation before it "attacks" the rubber. Gateway1® Rubber conditioner does nourish the natural rubber in depth so it remains as good as new and also gets the dirt out of it.

Microscopic dirt particles penetrate rubber and by treating you clean the rubber in depth so the dirt can be removed.

When rinsing after cleaning with water, the dirt is rinsed off.

The UV absorber is built-in to protect the boots against colour fading and hydration.

Both attack the rubber and your boots so they do not feel comfortable anymore.



Nikola Ludwig

# GATEWAY1® SOCKS PROVIDE YOU WITH GREAT COMFORT

Gateway1® socks feature merino wool to give you the best insulation and climate for your feet. All socks are developed for the outdoors and will provide you with great comfort.



Flat toe seam for added comfort.



Non-colored merino wool for the most natural feeling.

## Ultra kneehigh sock

Style# 900102001  
2149 Olive mélange

Size: S-XL

70% Merino wool  
27% Nylon  
3% Lycra

**ADVANTAGES:**  
Fits to the foot in a comfortable way.  
High percentage of Merino wool makes for great insulation and comfort.  
Reinforced bottom.

Ultra kneehigh sock

## Ultra calf sock

Style# 900102002  
1048 Dark brown mélange

Size: S-XL

70% Merino wool  
27% Nylon  
3% Lycra

**ADVANTAGES:**  
Fits to the foot in a comfortable way.  
High percentage of Merino wool makes for great insulation and comfort.  
Reinforced bottom.

Ultra calf sock



Gateway 1

**Boot calf sock**

Style# 900102003  
2150 Olive / grey

Size: S-XL

34% Merino wool  
34% Acrylic  
29% Polyamide  
2% Elastane  
1% Copper

**ADVANTAGES:**

Fits to the foot in a comfortable way.  
Added Copper reinforces a healthy environment for the foot.



Boot calf sock

**Daywalker crew sock**

Style# 900102004  
1036 Black

Size: S-XL

33% Merino wool  
51% Polyamide  
10% Nanoglide  
4% Copper  
2% Elastane

**ADVANTAGES:**

Fits tight to the foot.  
Added Copper secures good environment for the foot.



Daywalker crew sock

**Coolmax® liner sock**

Style# 900102005  
1036 Black

Size: S-XL

65% Polyester Coolmax  
33% Polyamide - nylon  
2% Elastane

**ADVANTAGES:**

Can be used as a sock or liner to transport moisture away from the foot.



Coolmax® liner sock

**Sportsman crew bamboo 3-pack**

Style# 900102008  
1047 Dark brown

Size: S-XL

62% Bamboo  
35% Polyamide  
3% Elastane

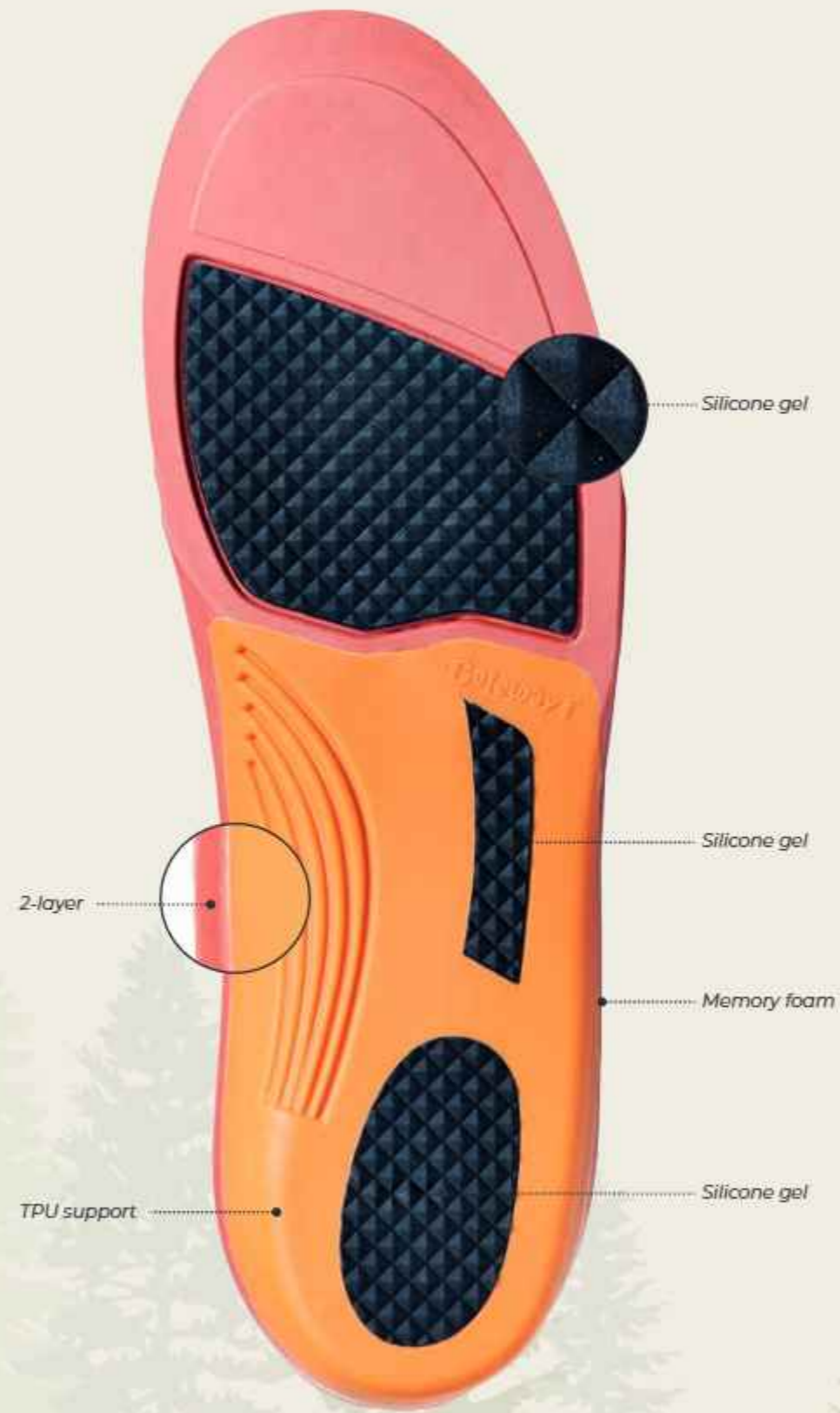
**ADVANTAGES:**

Thin sock which can keep you warm and dry.



Bamboo

# G1®-ALPHA™ FOOTBED



# FOOTBEDS



The footbed supports the foot and provides shock absorption. Gateway1® footbeds is designed and developed to optimize fit and comfort depending of which boot you use. If a boot needs adjustment in fit you can replace the footbed with another.



- 980102001 G1®-Alpha™ footbed
- 980102002 G1® stage3 footbed
- 980103001 G1® turbo-energy™ spacer

US size: 3-17  
Lining: Fabric

980102001 G1®-Alpha™ footbed  
Memory foam, orthotic shape with heel insert for stability. Shock absorbing G1® Diamond gel pads.

G1®-stage1™  
Low profiled footbed in molded EVA plus cushion pads in heel and forefoot.  
-not available as replacement.

980102002 G1® stage3 footbed  
Orthotic shape to lock the foot. Shock absorbing P.U. with vent holes.

G1® stage 2 footbed  
Blown PU for extra breathability. Supportive and shock absorbing properties.

980103001 G1® turbo-energy™ spacer  
Place below footbed and you obtain a tighter fit. This will also adjust your boot size with ¼ - ½ size. Besides it is a great insulator for colder days.

# DISCOVER NEW TERRITORIES



LYNX  
ICE-GRIP+™

DEVELOPED  
AND TESTED IN  
SCANDINAVIA

Lynx ICE-GRIP+™ is inspired by the Scandinavian lynx and the immaculate grip of its paws. The outsole rubber compound has been developed and tested in the harshest of winter environments in Scandinavia and other parts of Northern Europe.

Lynx ICE-GRIP+™ is featured in footwear for general outdoor use such as hiking, hunting or fishing as well as for industrial and work requirements.

## Function

Unlike most rubber compounds, Lynx ICE-GRIP+™ offers 2-way grip. Rather than loose grip at -25°C, Lynx ICE-GRIP+™ can withstand temperatures down to -45°C without losing grip.

The compound has been tested in the field and the lab.

Inspired by traditional table tennis bats with two different rubber compounds, the outsole rubber compound of Lynx ICE-GRIP+™ is developed in such a way that it uses the grip function when needed, while the durable reinforcement part of the compound is used in areas of critical wear.

Can be used  
with all types  
of lug soles  
and tread  
designs

2-way grip

No com-  
promise on  
wear and tear



Exceptional  
comfort as  
forefoot  
flexibility stays  
the same

Wide  
temperature  
range from mild  
conditions to  
extreme winter  
conditions

Optimal traction  
and grip in cold  
environments

The rubber compound is based on a formula of natural rubber mixed with synthetic rubber as known from winter tires for vehicles.

However, people need a special type of grip in order to break in the heel and forefoot of the footwear.

Thus, the compound is placed strategically, optimising the footwear's grip and reinforcement.

Typically, you use a softer and less wear-resistant compound to obtain better grip in cold environments, but by combining grip and reinforcement,

Lynx ICE-GRIP+™ offers an optimal solution.

Outsole treads vary and are often based on the type of activity that the footwear is developed for.



# RUBBER BOOT CONSTRUCTION

Natural rubber is a mix of pure natural rubber mixed with additives to be used in a rubber boot. The rubber compound is rolled and prepared into rubber pieces which is die-cut and hand layered over the boot last. Later the whole boot is vulcanised for 100% waterproofness. All boots are tested in the bulk production output. The boots are fully handmade by proud traditional hand craftsman.



**G1 75** G1 75 The best rubber compound with optimal flexibility. By adding lamination of different rubber layers you obtain the strongest rubber called Japan-rubber™ technology.

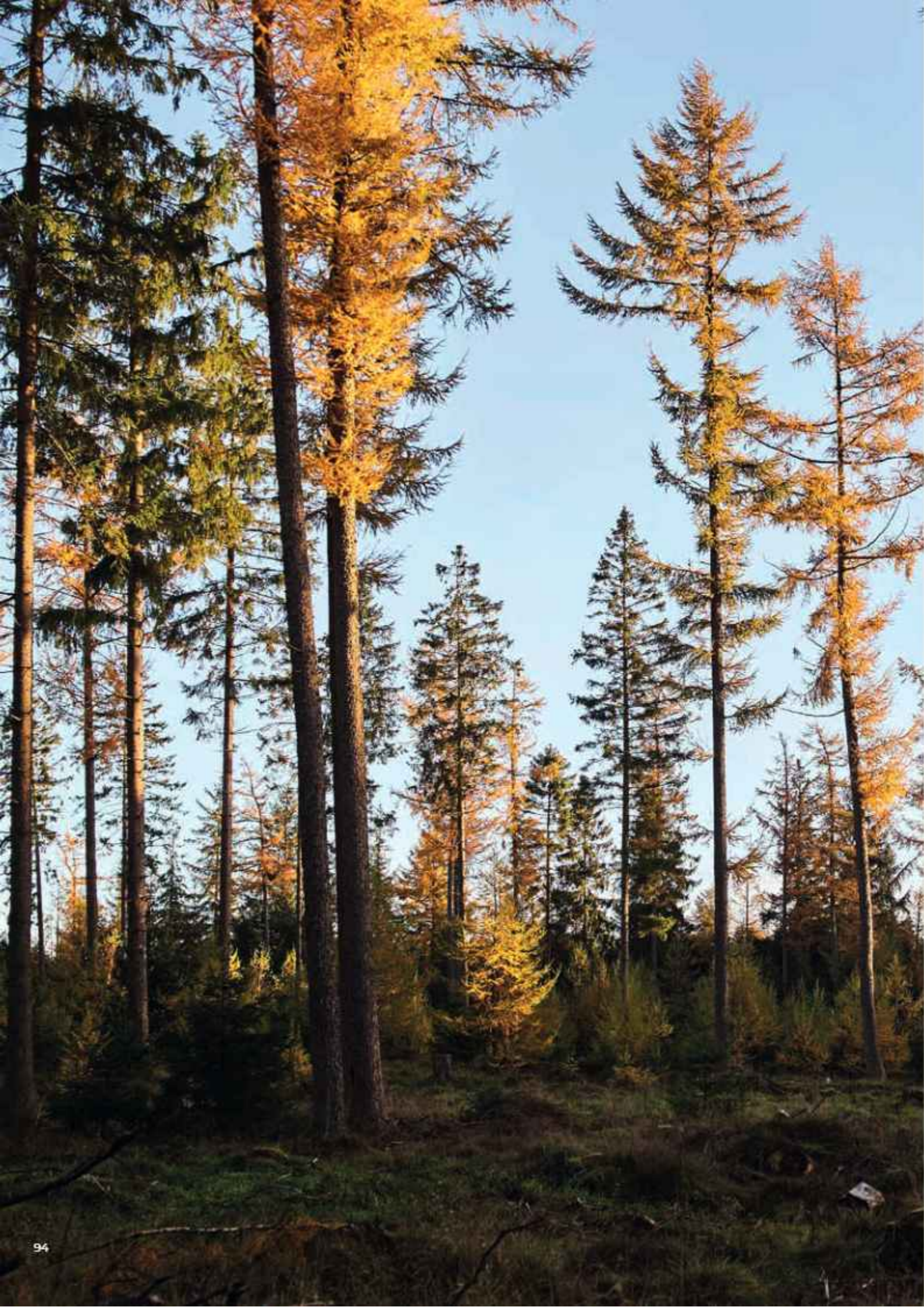
**G1 70** G1 70 High technology rubber compound combined with the classic "sticky" rubber feeling which is a certificate of a durability and high quality. Several styles with this rubber compound also features the Japan-rubber™ technology.



Side-zip medial or lateral design for optimal pulling on and off of the boot

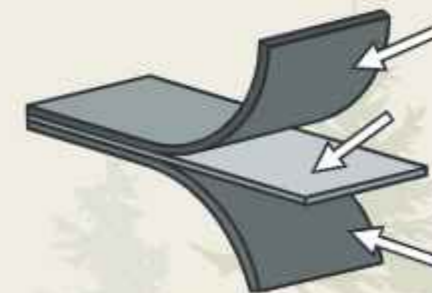
Heel kicker design makes for easy removal of the boot





# JAPAN-RUBBER™ TECHNOLOGY

All styles in the Pheasant Game, Pro Shooter, Woodbeater, Icebeater and Moor Country series features the Japan-rubber™ technology.



**Japan-rubber™**  
Multi-layer natural rubber  
laminated together with a rubber net  
- which obtains extra reinforcement  
and protection.  
Up to 2.5 times stronger in flex-test.

*This is an extract from the Japanese  
patent application description*







# RUBBER BOOT DETAILS



## Gusset strap & buckle

Adjustable upper with a flexible gusset to optimize fit of any calf size.



## "Key hole"

to cover the zip strap.



## G1@-flex calf™

with high abrasion resistant Spandex cover.



## YKK side-zip

in medial design – easy access, on and off.



## Spandex cover

The elasticity and strength (stretching up to five times its length) of Spandex fabric reinforces the upper to prevent damage when walking through scrub and other dense undergrowth.



## YKK side-zip

in lateral design – easy access, on and off.

# TECHNOLOGY OF AN OUTSOLE

The function of an outsole decides which type of outsole the boot should feature. Here we describe the basics of our outsoles which actually consist of several parts which when combined is an outsole system.

# COIL LINING™

The Coil lining™ features a special developed pattern to transport moisture effectively away from the foot and leg during activity. Used alone it creates a cooling effect, or combined with neoprene, G1®-air spacer™ and / or 3M Thinsulate™ for insulation properties.

## Cup-sole



Shock-absorbing heel unit

The outsole surrounds the upper and provides stability.



Heel kicker for easy off the boot.

## Cemented sole



Molded EVA

TPU shank

Shock-absorbing and insulating molded EVA midsole. Provides protection and comfort like a running shoe.



TPU shank

External and internal TPU shank system provides optimal stability on any ground surface.



Coil lining™ + 5mm neoprene  
Secures optimal moisture transportation

# OUTSOLE SYSTEMS

The outsole helps you to move in the best way. It can control take-off, stability, shock absorbing, grip- and braking abilities so you can focus more on the outdoor nature experience. Often you will find a 90-degree heel design on the outsole. This is required for many activities in order to support a fixed point for the foot.



**4x4 Arrow deep-grip™**  
Top performance shock-absorbing, stability and insulation. Optimal grip with deep-tread and Lynx ICE-GRIP+™. Cemented.



**4x4 Torsion-stabilizer™**  
Running shoe comfort with added grip zones and Lynx ICE-GRIP+™. Cemented.



**All-terrain gripper 2.0™**  
Comfort as a running shoe with 4x4 grip and added width for stability. Cemented.



**Mud-field™**  
Hunt in demanding terrain with LYNX ICE-GRIP+™. Cup-sole.



**G1® Rainwalker**  
Feels like a running shoe. Low profiled outsole for wet surfaces and harder ground. Cemented.



**Field-sport™**  
Stability, grip and durability. Cup-sole.



**Country F/T™**  
Classic tread. Cup-sole.



**Torrential-grip™**  
Gum rubber outsole for optimal grip. Cup-sole.



**Rainmaster™**  
Flexible and good grip. Cup-sole.



**G1® Arrow grip™**  
Feels like a running shoe with added grip. Stable platform provides great walking properties. Cemented.



**Foreman SD™ oil resistant**  
90-degree heel design for added support. Oil resistant high-abrasion compound. Direct attached.



**G1® calendar™**  
Rough outsole profile for good grip in wet and snowy ground. Vulcanised.



# COMFORT RATING



Woodbeater 18° 7mm

With the comfort rating we estimate the lowest temperature where you have warm feet in low or zero activity. Depending on your body, socks and clothing this can vary but the comfort rating is a good indicator. We have tested all our footwear very aggressively and made conservative estimates, so you might experience activities in far lower temperatures with warm feet which is only an advantage to you. We always test with various conditions and people in addition to the laboratory climate chamber environment.



We insulate many styles to give you warm feet by using the unique G1®-fleece or Coil lining™ + 5mm neoprene + 2mm G1®-air spacer™. For the highest insulation we add up to 800g 3M Thinsulate™ - check out which style will fit your requirements.

# GATEWAY1® FIT ENJOY THE FIT & COMFORT

## Gateway1® fit

The women's foot is in general anatomically different from a man's foot. Women's have typically a more narrow heel and forefoot. The in-step and arch has a more steep angle.

This means the fit of the boot needs to be different in order to obtain the best fit and comfort which Gateway1® footwear are so famous for.

So we use different lasts and not only "scale" a last. We have extended the fit to include the same for the calf fit.

Enjoy the fit & comfort.



**WOMEN – Style name**

<p>Style# 100101014 <b>Pheasant Game Lady 17"</b> 5mm side-zip 2145 Dark olive</p> 	<p>Style# 100101016 <b>Pheasant Game Lady 17" 5mm</b> 1047 Dark brown</p> 	<p>Style# 100101030 <b>Sportsman II Lady 17" 4mm</b> 2144 Khaki</p> 	<p>Style# 100101031 <b>Sportsman II Lady 17"</b> 2144 Khaki</p> 
<p>Style# 100101004 <b>Woodbeater Lady 17" 7mm</b> 2106 Dark green</p> 	<p>Style# 100101041 <b>Moor Country Lady 17" 3mm side-zip</b> 1047 Dark brown</p> 	<p>Style# 100101043 <b>Moor Country Lady 17" 3mm</b> 2106 Dark green</p> 	<p>Style# 100101069 <b>Woodwalker Lady 11" 4mm</b> 1036 Black</p> 
<p>Style# 100101022 <b>Woodwalker Lady 17" 4mm</b> 0506 Forest</p> 	<p>Style# 100101022 <b>Woodwalker Lady 17" 4mm</b> 1036 Black</p> 	<p>Style# 100101022 <b>Woodwalker Lady 17" 4mm</b> 1047 Dark brown</p> 	<p>Style# 100101022 <b>Woodwalker Lady 17" 4mm</b> 1040 Walnut</p> 
<p>Style# 100101052 <b>Woodwalker Wide Lady 17" 4mm</b> 1047 Dark brown</p> 	<p>Style# 100101081 <b>Woodwalker Lady EVO 17" 4mm</b> 1047 Dark brown</p> 	<p>Style# 100101071 <b>Woodwalker Lady 7" 4mm</b> 0506 Forest</p> 	<p>Style# 100101028 <b>Woodstalker Lady 17"</b> 2148 Olive</p> 
<p>Style# 100101018 <b>Field Master Lady 17"</b> 0622 Cedar olive</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 2144 Khaki</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 1036 Black</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 1047 Dark brown</p> 
<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 0506 Forest</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 1128 Burgundy</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 4928 Pryml® Typhoon turquoise</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 4111 Pryml® Slate grey</p> 

**WOMEN – Style name**

<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 2033 Pryml® Pink out</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 1020 Beige</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 1139 Amber</p> 	<p>Style# 110101007 <b>Ascot Lady 6" 3mm</b> 6985 Leopard</p> 
<p>Style# 110101017 <b>Ascot Lady 11" 3mm</b> 1036 Black</p> 	<p>Style# 110101017 <b>Ascot Lady 11" 3mm</b> 1047 Dark brown</p> 	<p>Style# 110101017 <b>Ascot Lady 11" 3mm</b> 2148 Olive</p> 	<p>Style# 110101009 <b>Rainwalker Lady 6" 4mm</b> 1036 Black</p> 
<p>Style# 110101009 <b>Rainwalker Lady 6" 4mm</b> 1047 Dark brown</p> 	<p>Style# 110101009 <b>Rainwalker Lady 6" 4mm</b> 0506 Forest</p> 	<p>Style# 120101002 <b>Goodwood Lady 11" 3mm</b> 1036 black</p> 	<p>Style # 120101002 <b>Jodhpur Lady 6" 4mm</b> 1047 Dark brown</p> 
<p>Style # 120101002 <b>Jodhpur Lady 6" 4mm</b> 2148 Olive</p> 	<p>Style # 120101002 <b>Jodhpur Lady 6" 4mm</b> 1036 black</p> 	<p>Style # 120101002 <b>Jodhpur Lady 6" 4mm</b> 1122 Red</p> 	<p>Style# 500102020 <b>SD Lady 6" Pull-on Chelsea</b> 1049 Coffee</p> 

**KID – Style name**

<p>Style# 100101090 <b>Wetland Master Kids 12" 7mm</b> 1036 Black</p> 	<p>Style# 100101090 <b>Wetland Master Kids 12" 7mm</b> 1047 Dark brown</p> 	<p>Style# 400104011 <b>Sarek Lady 7"</b> 1060 Brown / Turquoise</p> 	<p>Style# 400104015 <b>Daywalker Lady 6"</b> 1047 Dark brown</p> 
<p>Style# 100101090 <b>Wetland Master Kids 12" 7mm</b> 2033 Pryml® Pink out</p> 	<p>Style# 100101090 <b>Wetland Master Kids 12" 7mm</b> 4245 Pryml® Shore line blue</p> 	<p>Style# 300104016 <b>Fjordland II 11"</b> 1047 Dark brown</p> 	<p>Style# 300104020 <b>Stalka 7" Armortex® Kevlar®</b> 1046 Dark brown olive</p> 

**MEN / UNISEX – Style name**

**MEN / UNISEX – Style name**

<p>Style# 300104015 <b>Stalka 9"</b> Armortex® Kevlar® 1046 Dark brown olive</p> 	<p>Style# 300104008 <b>Game tracker 8"</b> 1047 Dark brown</p> 	<p>Style# 300104001 <b>Game tracker 10"</b> 1047 Dark brown</p> 	<p>Style# 300109012 <b>Estate Beater 7"</b> 400g G1® speedlacing™ 1047 Dark brown</p> 
<p>Style# 300109005 <b>Estate Beater 9"</b> 400g 1047 Dark brown</p> 	<p>Style# 300109010 <b>Estate Beater 9"</b> 400g G1® speed-lacing™ 1049 Coffee</p> 	<p>Style# 400104001 <b>Sarek 7"</b> 1060 Brown</p> 	<p>Style# 400104027 <b>Orion 6"</b> G1® speed- lacing™ 1047 Brown</p> 
<p>Style# 400104006 <b>Lite Hiker 3"</b> 1047 Dark brown</p> 	<p>Style# 400104005 <b>Daywalker 6"</b> 1047 Dark brown</p> 	<p>Style# 500102001 <b>SD 6"</b> Pull-on Chelsea 1049 Coffee</p> 	<p>Style# 500102001 <b>SD 6"</b> Pull-on Chelsea 1047 Dark brown</p> 
<p>Style# 200109010 <b>Snow King Pac Extreme 16"</b> 800g 1036 Black</p> 	<p>Style# 100101007 <b>Pheasant Game 18"</b> 5mm side-zip 0622 Cedar</p> 	<p>Style# 100101007 <b>Pheasant Game 18" 5mm side-zip</b> 2145 Dark olive</p> 	<p>Style# 100101011 <b>Pheasant Game 18" 5mm</b> 2145 Dark olive</p> 
<p>Style# 100101011 <b>Pheasant Game 18" 5mm</b> 1047 Dark brown</p> 	<p>Style# 100101034 <b>Sportsman II 12" 4mm</b> 2144 Khaki</p> 	<p>Style# 100101026 <b>Sportsman II 18" 4mm</b> 2144 Khaki</p> 	<p>Style# 100101029 <b>Sportsman II 18"</b> 2144 Khaki</p> 
<p>Style# 100101009 <b>Sportsman 18" 4mm</b> 2106 Dark green</p> 	<p>Style# 100101037 <b>Pheasant Game 18" leather side-zip</b> 0608 Black olive</p> 	<p>Style# 100101008 <b>Fieldmaster 18" 3mm</b> 0622 Cedar</p> 	<p>Style# 100101001 <b>Pro Shooter 18" 7mm side-zip</b> 2148 Olive</p> 

**MEN / UNISEX – Style name**

<p>Style# 100101005 <b>Woodbeater 18" 7mm</b> side-zip 400g 2106 Dark green</p> 	<p>Style# 100101003 <b>Woodbeater 18" 7mm</b> 2106 Dark green</p> 	<p>Style# 100101025 <b>Icebeater 18" 7mm</b> 1036 Black</p> 	<p>Style# 100101040 <b>Moor Country 18" 3mm side-zip</b> 1047 Dark brown</p> 
<p>Style# 100101042 <b>Moor Country 18" 3mm</b> 2106 Dark green</p> 	<p>Style# 100101010 <b>Farmer 17" 4mm Nano ST™ PR™</b> 1047 Dark brown</p> 	<p>Style# 100101050 <b>Woodwalker Wide 18" 4mm</b> 2144 Khaki</p> 	<p>Style# 100101002 <b>Woodwalker 18" 4mm</b> 1047 Dark brown</p> 
<p>Style# 100101002 <b>Woodwalker 18" 4mm</b> 1036 Black</p> 	<p>Style# 100101002 <b>Woodwalker 18" 4mm</b> 2144 Khaki</p> 	<p>Style# 100101080 <b>Woodwalker EVO 18" 4mm</b> 0506 Forest</p> 	<p>Style# 100101047 <b>Woodstalker 18" 3mm</b> 0622 Cedar olive</p> 
<p>Style# 100101023 <b>Woodwalker 12" 4mm</b> 1047 Dark brown</p> 	<p>Style# 100101027 <b>Woodstalker 18"</b> 2148 Olive</p> 	<p>Style# 100101070 <b>Woodwalker 7" 4mm</b> 1036 Black</p> 	<p>Style# 100101070 <b>Woodwalker 7" 4mm</b> 0506 Forest</p> 
<p>Style# 100101071 <b>Woodwalker 7" 4mm</b> 1036 Black</p> 	<p>Style# 100101071 <b>Woodwalker 7" 4mm</b> 1040 Walnut</p> 	<p>Style# 110101008 <b>Ascot 6" 3mm</b> 2144 Khaki</p> 	<p>Style# 110101008 <b>Ascot 6" 3mm</b> 1036 Black</p> 
<p>Style# 110101008 <b>Ascot 6" 3mm</b> 1047 Dark brown</p> 	<p>Style# 110101008 <b>Ascot 6" 3mm</b> 0506 Forest</p> 	<p>Style# 110101018 <b>Ascot II 6" 3mm</b> 1036 Black</p> 	<p>Style# 120101004 <b>Jodhpur 6" 4mm</b> 2144 Khaki</p> 



# Gateway 1

TOUGH BY NATURE

## SIZE CONVERSION TABLE

Men's																									
US	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	12.5	13	14	15	16	17
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	45.5	46	47	48	49	50
CM	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28	28.25	28.5	29	29.5	30	30.5	31	32	33	34
UK	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16

Calf fit normal																									
US	3		4		5		6		7		8		9		10		11		12		13	14	15	16	17
Calf cm	36		37		38		38		39		40		41		42		42.5		43		44	44	45	45.5	46

Calf fit large																									
US	3		4		5		6		7		8		9		10		11		12		13	14	15	16	17
Calf cm	37		38		38.5		39		40		40.5		41.5		42.5		43		44		44.5	45	46	46	47

Women's															
US	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43
CM	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10

Calf fit normal															
US	5		6		7		8		9		10		11		12
Calf cm	36		37		38		38		39		40		41		41.5

Calf fit large															
US	5		6		7		8		9		10		11		12
Calf cm	37		38		38.5		39		40		40.5		41.5		42

Kid's												
US	K10	K11	K12	K13	1	2	3	4	5	6	7	
EU	27	28	29	30	31	32	33	34	35	36	37	
CM	17	17.5	18.5	19.5	20	21	22	22.5	23.5	24.5	25.5	
UK	K9	K10	K11	K12	K13	1	2	3	4	5	6	

Socks				
	S	M	L	XL
US	3-5	6-9	10-12	13-17
EU	35-38	39-42	43-45	46-50
CM	21.5-23.5	24.5-27	28-29.5	30.5-34
UK	2-4	5-8	9-11	12-16

*Calf size is a guidance.  
Please note if the style has a side-zip, gusset or both you will have extra calf room which is not shown in the measurement guide.*

Authorized dealer:



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